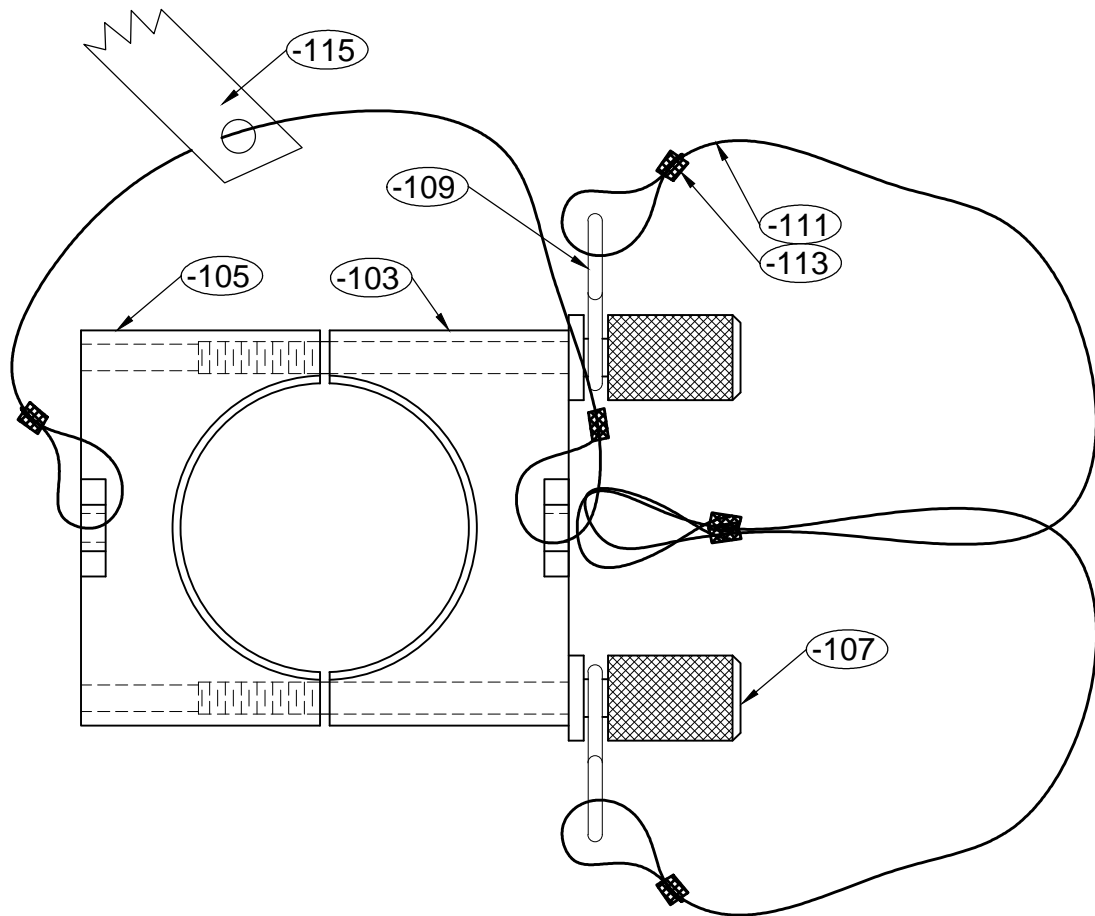


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL
-	--	-	-



UNDER REVIEW
URF 19-1141 19.10.31 (VM)

ASSY QTY	ASSY QTY	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-103	1	TOP HALF	304 S. S.	1-3/8 x 2-1/2 x 2-1/8	2
			-105	1	BOTTOM HALF	304 S. S.	PART OF -103 MATERIAL	2
			-107	2	THUMB SCREW	304 S. S.	Ø1/2 x 2-3/4	3
			-109	2	"S" HOOKS	S.S.	Ø.07 wire, Ø1/4 hooks	1
			-111	3	LANYARD WIRE, 7x19 strand	NYLON COATED STEEL	Ø3/32 x 11	1
			-113	6	FERRAL	ALUMINUM	Ø3/32	1
			-115	1	SAFTY FLAG		NAS1756-12	1
ASSY #								

RB

RED BARN MACHINE

TITLE
TAIL ROTOR CENTER TOOL ASSY.

DWG NO.
RB T101752-101

REV

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES

TOLERANCES ON:
DECIMALS
.XXX ± .005
.XX ± .01
.X ± .1

FRACTIONS ± 1/32
ANGLES ± 5°

UNLESS OTHERWISE SPECIFIED
1. BREAK ALL SHARP EDGES
.015 x 45° PR .015 R
2. DIMENSIONAL LIMITS APPLY AFTER PLATING

SCALE
NTS

DATE
7-17-09

SHEET
1 of 3

DRAWN BY:
PERRITT

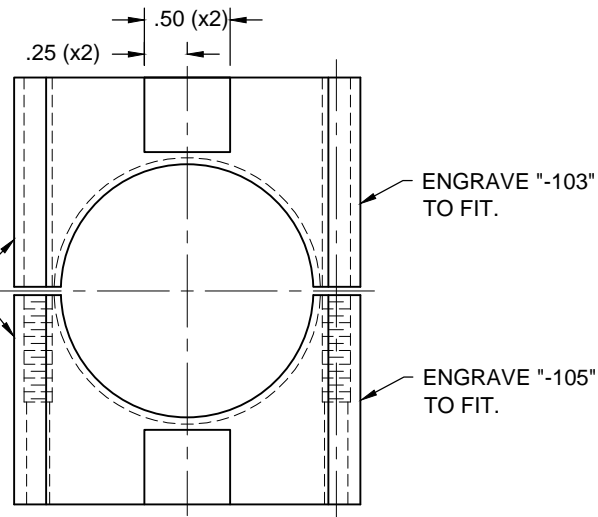
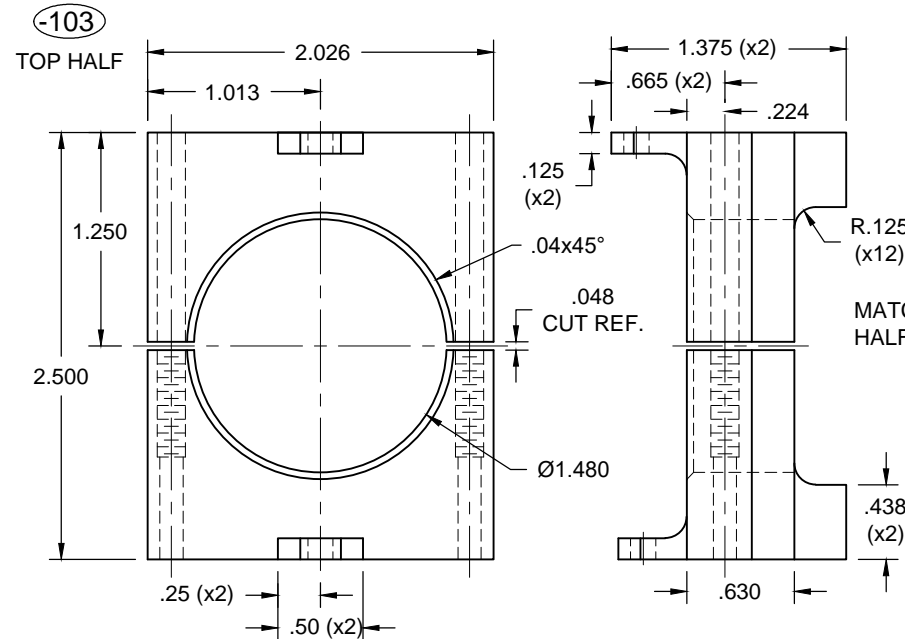
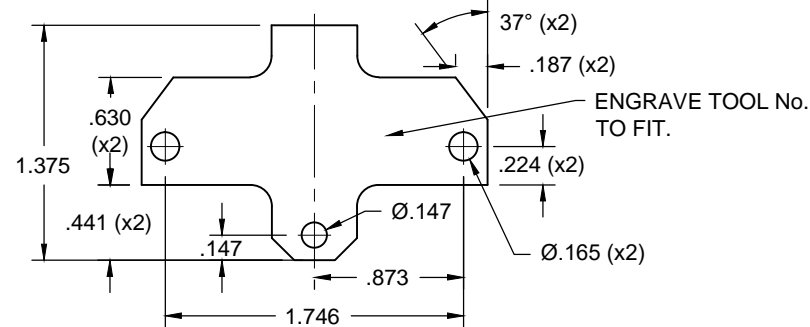
APPROVED

HEAT
TREAT
FINISH
SPEC

USED ON MODEL
BELL

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
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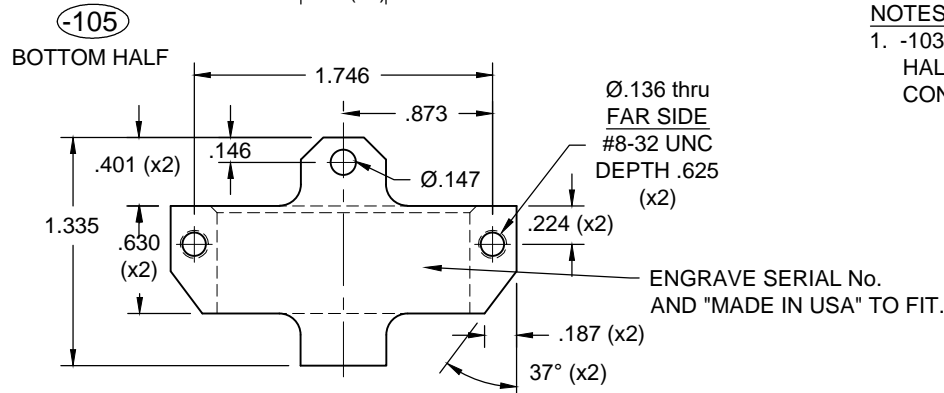


UNDER REVIEW

URF 19-1141 19.10.31 (VM)

NOTES

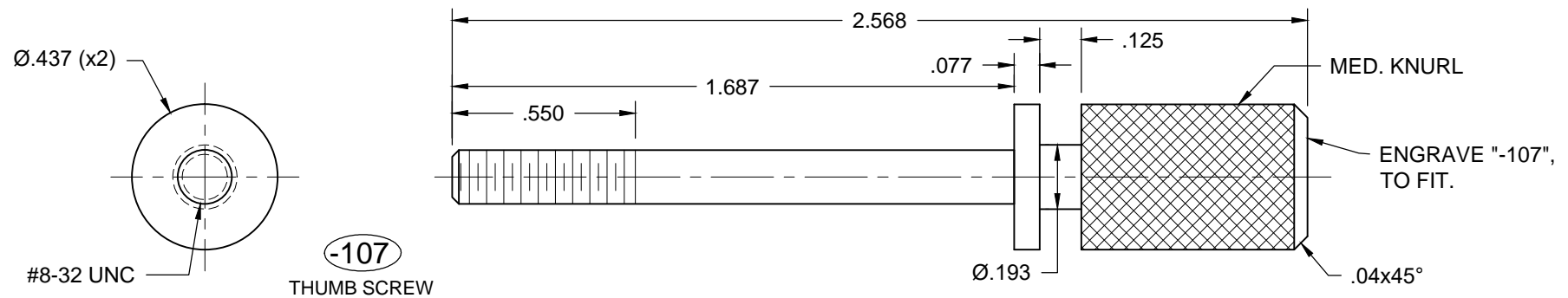
- 103 AND -105 ARE MATCHED HALVES AND MUST BE MARKED CONSECUTIVELY.



RED BARN MACHINE			
TITLE TAIL ROTOR CENTER TOOL ASSY. TOP AND BOTTOM HALVES			
DWG NO. RB T101752-103 & 105			REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		DRAWN BY: PERRITT	
TOLERANCES ON:		APPROVED	
DECIMALS .XXX ± .005		HEAT TREAT	
XX ± .01		FINISH SPEC	
X ± .1		ANGLES ± 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		USED ON MODEL	
SCALE NTS		DATE 7-20-09	
DATE 7-20-09		SHEET 2 of 3	


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REVISIONS				
REV.	DESCRIPTION	DATE	INITIAL	APPROVED
—	—	—	—	—



UNDER REVIEW

URF 19-1141 19.10.31 (VM)

 RED BARN MACHINE	
TITLE TAIL ROTOR CENTER TOOL ASSY. THUMB SCREW	
DWG NO. RB T101752-107	REV
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON: DECIMALS .XXX ± .005 .XX ± .01 .X ± .1	DRAWN BY: PERRITT APPROVED HEAT TREAT FINISH SPEC
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL BELL
SCALE NTS	DATE 7-20-09 SHEET 3 of 3